



Shri Balaji Alloys
Corporation India



MAXIDURA - 13S

13S is a medium coated Rutile type electrode .

ALLOY BASIS

C, Mn, Si, S, P, Ni, Cr, Mo, V

PROPERTIES

13S is a medium coated Rutile type electrode for all positions welding. It has a stable arc with easy to strike and re- strike characteristics. It has less-spatter with self peeling slag removal. It gives Radiographic quality welds in ideal condition.

TECHNICAL DATA

Hardness - 20-22 HRC

TYPICAL APPLICATIONS

Medium and heavy structural work.
Storage tanks and boilers.
Ships and rail wagons etc.

WELDING CURRENT

CURRENT	:	AC/DC(+)			
Size (mm)/Length	:	2.50×350	3.15×350	4.0×350	5.0×350
Current (amps)	:	60-90	100-140	140-180	180-120

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